



SERVICE BULLETIN

14-03-32

DATE: 07\03\2014

MODELS CONCERNED: MK4 36 HGM, 36 XRD & 42 XRD DECKS

MK3 C Series (C350H, C500H C600H, C800H,
C600-4WD, C800-4WD & C25-4WD)

MK3 S / T Series (S1350H, S1500H T1600H,
T1800H, T1600-4WD, T1800-4WD & T25-4WD)

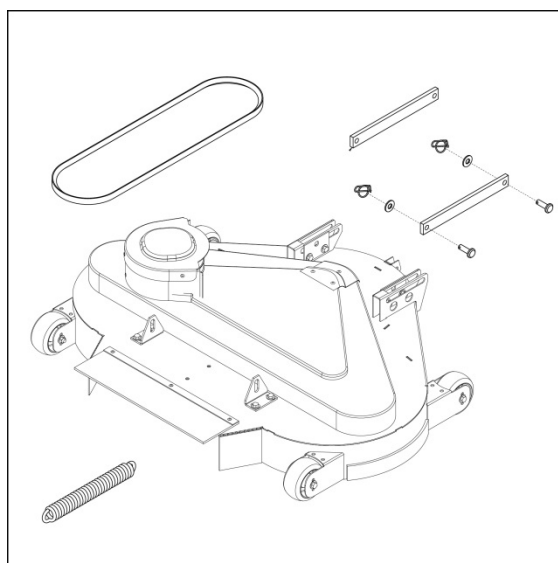
CONCERN:

A conversion kit is required to fit 2014 model MK4 decks to MK3 tractors.

DECK CONVERSION KITS

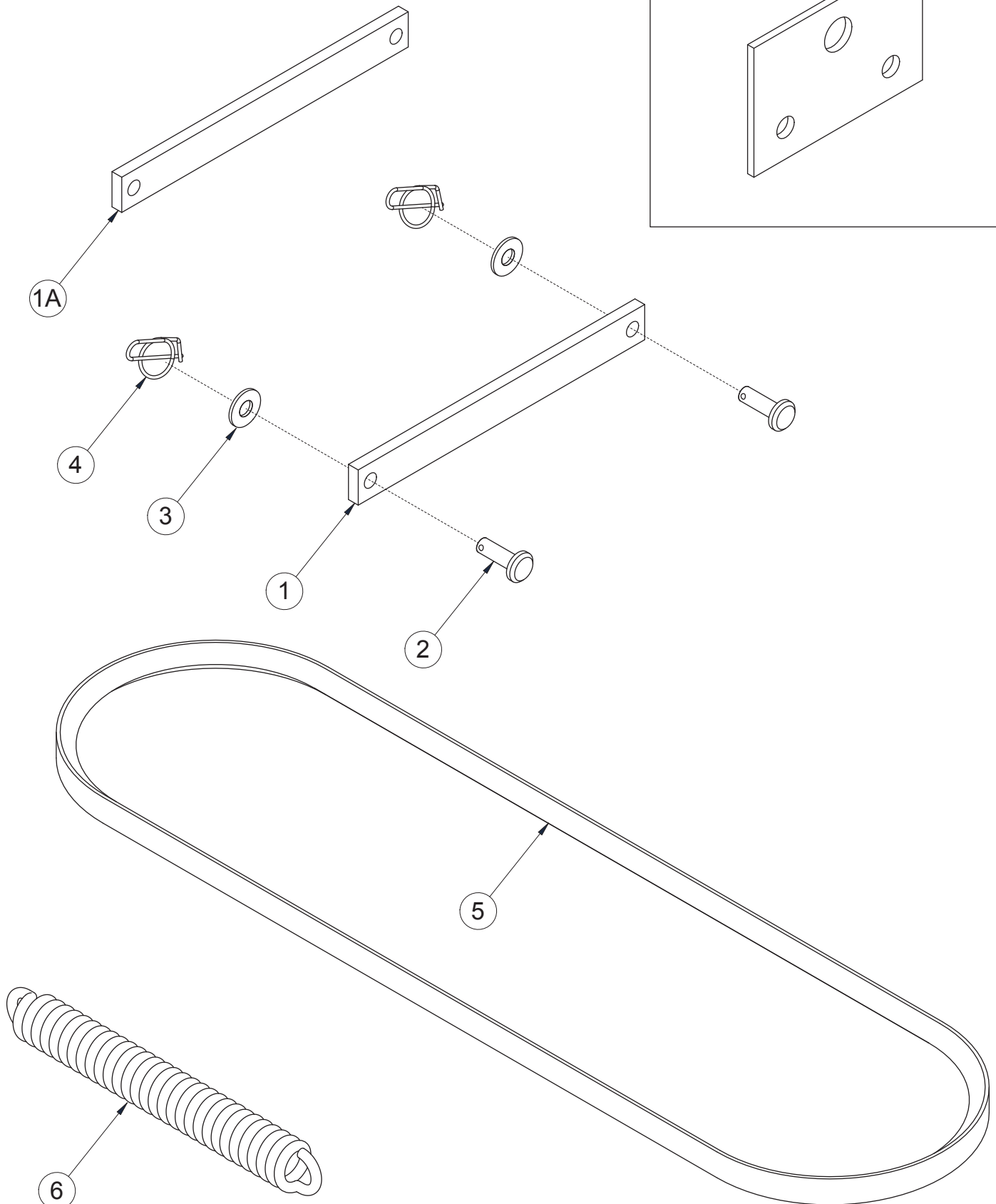
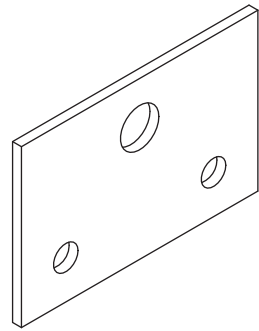
The 2014 new model XRD & HGM decks require conversion kits when used with pre MK4 C Series tractors. The kit comprises of two tension bar options (a short one for 2WD and longer version for 4WD) plus fixings. It also contains an alternative deck to tractor drive belt and additional cradle spring.

The deck cradle spring is offered as an option that maybe required on some older tractor models. It should only be installed if effort to operate the deck lift mechanism is too labour intensive when using the new deck. The spring should be fitted to the secondary cradle mount point to assist the existing spring as described later in this bulletin.



**XRD / HGM DECK CONVERSION KIT
FOR PRE MK4 TRACTORS**

Remove front cradle fixing brackets before attempting to fix XRD Decks to non MK4 tractors.



Edition A

Parts List No. 366020400 A

**2WD & 4WD Adapter Kit Part No. 50100027, 50100042 & 50100031
XRD / HGM Deck Part No. 20100028, 20100030 & 20100032**

March 2014

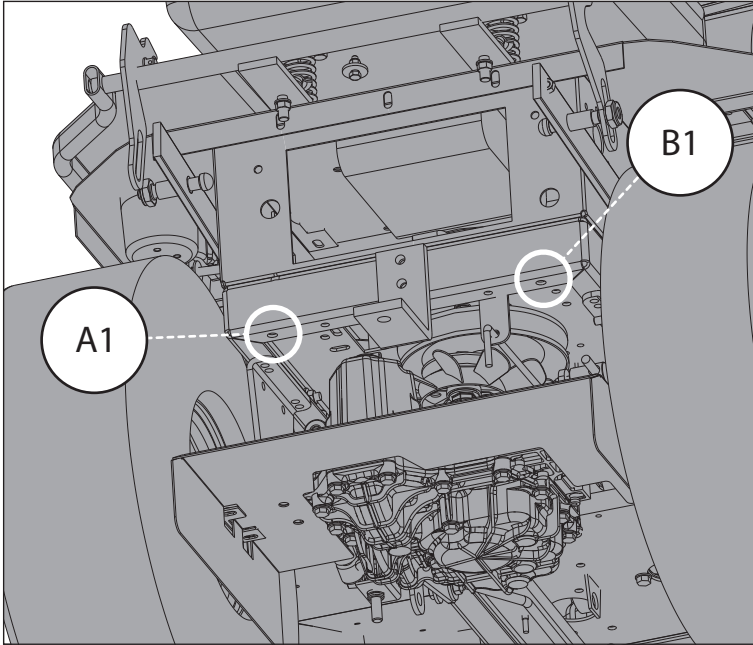
XRD & HGM DECK CONVERSION KITS OPTIONS
PARTS LIST

Tensioner Adapter Kit (36 XRD 2WD & 4WD)				
	DESCRIPTION	PART NUMBER	QTY	KIT PART NUMBER
1	2WD Tension Rod (36 XRD)	298124100	1	50100027
1A	4WD Tension Rod (36 XRD)	298124300	1	
2	Push Pin Rod	31338202	2	
3	M10 Washer	088004500	2	
4	Rue Clip	11836700	2	
5	B54 Belt	22949800	1	
6	Sweeper Lift Assist Spring	25885300	1	

Tensioner Adapter Kit (42 XRD 2WD & 4WD)				
	DESCRIPTION	PART NUMBER	QTY	KIT PART NUMBER
1	2WD Tension Rod (42 XRD)	29203800	1	50100042
1A	4WD Tension Rod (42 XRD)	298123900	1	
2	Push Pin Rod	31338202	2	
3	M10 Washer	088004500	2	
4	Rue Clip	11836700	2	
5	B57 Belt	22871200	1	
6	Sweeper Lift Assist Spring	25885300	1	

Tensioner Adapter Kit (36 HGM 2WD & 4WD)				
	DESCRIPTION	PART NUMBER	QTY	KIT PART NUMBER
1	2WD Tension Rod (36 HGM)	29203800	1	50100031
1A	4WD Tension Rod (36 HGM)	298123900	1	
2	Push Pin Rod	31338202	2	
3	M10 Washer	088004500	2	
4	Rue Clip	11836700	2	
5	B51 Belt	228000100	1	
6	Sweeper Lift Assist Spring	25885300	1	

CRADLE SPRING FITTING



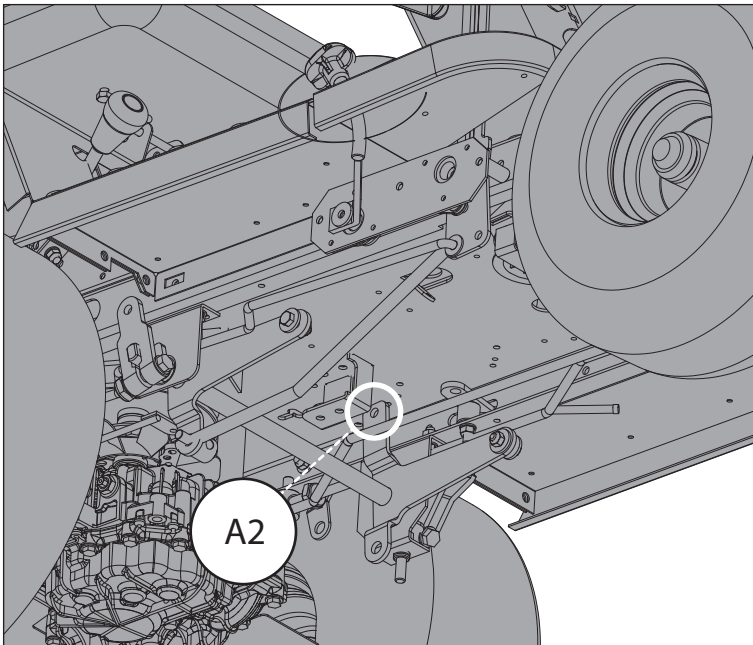
Pre MK4 C Series Tractors may require two cradle springs in order to comfortably lift larger XRD Decks.

All cradles come with at least one spring. The second spring should be fitted at points A1 & A2 or B1 & B2.

Rear fixing points are as follows;

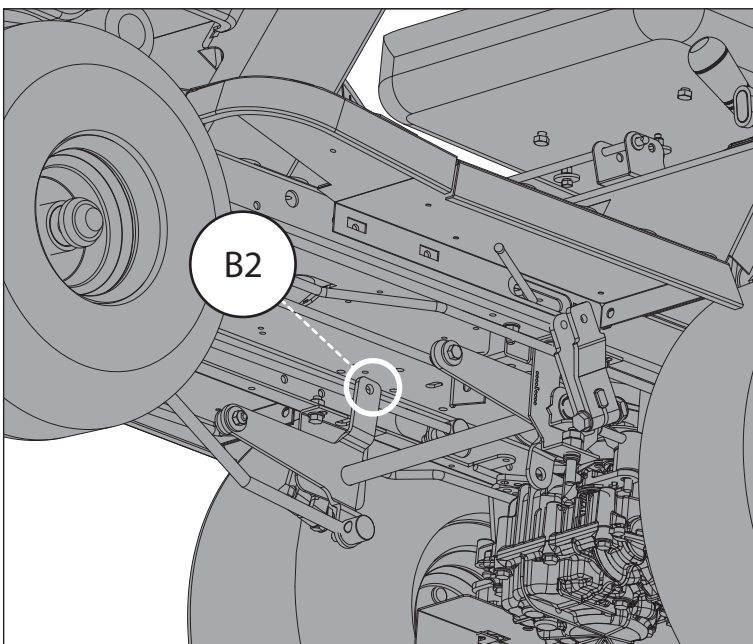
Spring A rear fixing point = A1

Spring B rear fixing point = B1



Front left side cradle fixing point

Spring A front fixing point = A2



Front right side cradle fixing point

Spring B front fixing point = B2