



Ariens Company
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Service Bulletin

Product Family: Ariens and Gravely Ikon-X, Ikon-XL, ZT-X and ZT-XL Mowers

Subject: Ground Drive System

Dealer Action: Update Affected Models with Stationary Idler Pulley Kit

Model	Serial Number	Description
915172	000101 – 2459, 11572, 15000 – 15071, 16000 – 16527, 17000 – 18357, 20001 – 20551	Gravely ZT-X 42
915174	000101 – 2856, 15000 – 18632, 20000 – 20291	Gravely ZT-X 52
915175	000001, 101 – 503, 15000 – 15006, 16000 – 16070, 17000 – 17051	Ariens Ikon-X 42
915176	000101, 151 – 173, 16000 – 16002, 17000 – 17003, 20000 – 20003	Gravely ZT-X 42 CARB
915200	000001 – 7, 101 – 1059, 20000 – 20087	Gravely ZT-X 52
915201	000001 – 2, 101 – 319	Ariens Ikon-X 52
915202	000001 – 4, 101 – 685, 20000 – 20103	Gravely ZT-X 42
915203	000001 – 2, 101 – 214	Ariens Ikon-XL 42
915204	000101 – 2324, 20000 – 20249	Gravely ZT-X 52
915205	000101 – 1736	Ariens Ikon-X 52
915206	000101 – 1415, 20000 – 20214	Gravely ZT-X 42
915207	000101 – 1540	Ariens Ikon-X 42
915216	000101 – 265, 20000 – 20126	Gravely ZT-XL 60
915218	000003 – 38, 101 – 1613, 20001 – 20077	Gravely ZT-XL 60
915329	000101 – 224	Ariens Ikon -X 42 CE
915330	000001 – 6, 101 – 290	Ariens Ikon -X 52 CE

Ariens Company has received some reports of ground-drive belts coming off on the models in the serial number ranges listed above. On these units the right hydro-drive fan may contact the stationary idler pulley, causing the fan to bend up and into the belt. This condition will cause the belt to roll off the pulleys and the unit will no longer drive.

To resolve this issue, a ground drive stationary idler kit (p/n 51531400) has been developed. This kit replaces the existing stationary pulley and spacer with a new pulley and eliminates the spacer, increasing the clearance between the stationary idler pulley and the right-side hydro fan. If a unit has a ground-drive belt failure, Dealers are to order and install kit number 51531400. Only units experiencing a ground-drive failure require this kit. Dealers are also to inspect both hydro fans and replace the fans if the blades are slightly bent.

Standard warranty applies. Dealers will be reimbursed 0.5 hours at their standard shop labor rate for each idler kit installed.

For additional information, dealers may visit the Dealer Extranet page on the Internet. Click on the "Dealer Support Portal" button, then click the "Ask a Question" tab to submit a comment or question to the Customer Support team. Dealers may also contact Ariens and Gravely Technical Service at ariens.custhelp.com or gravely.custhelp.com.